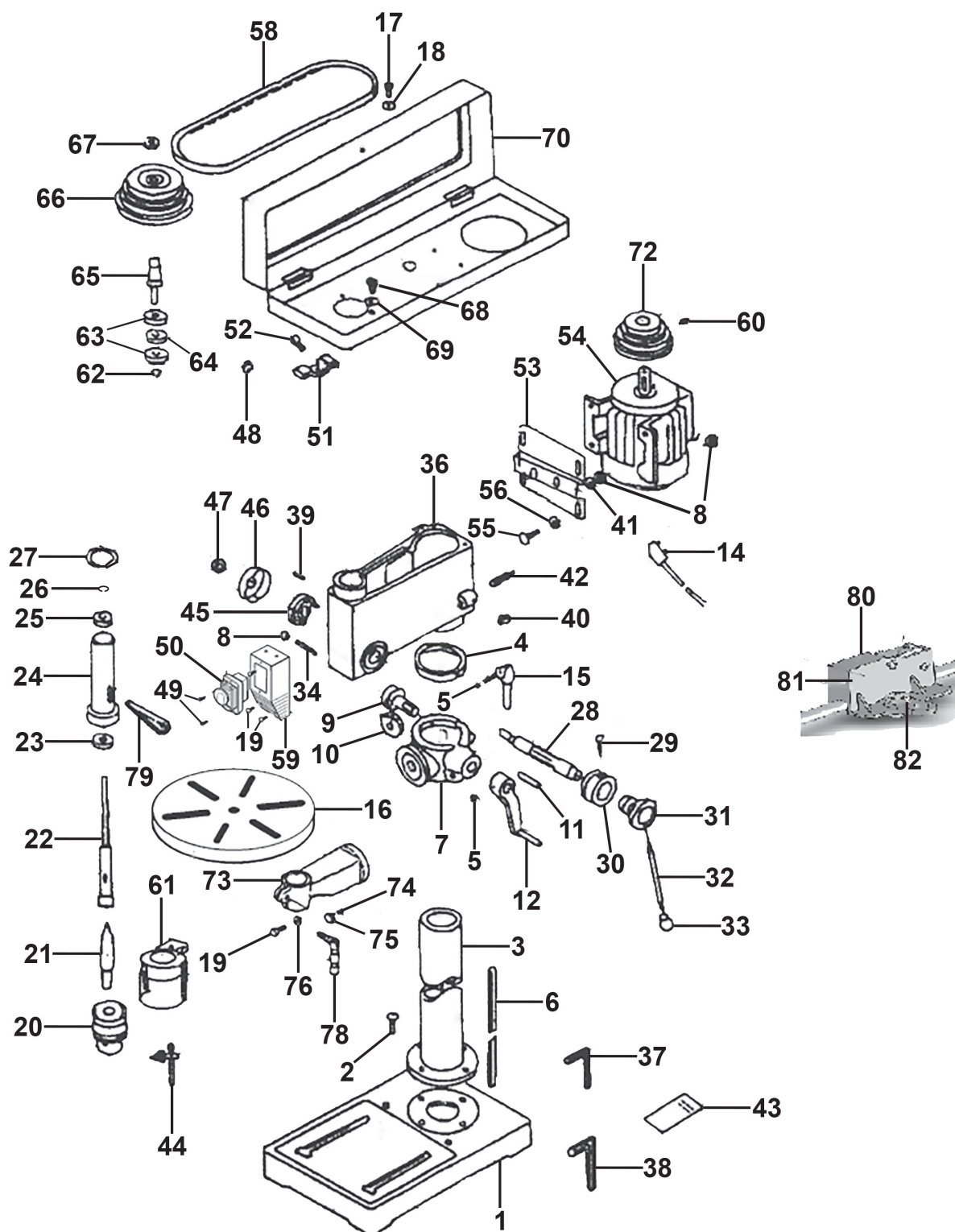


Pillar Drill Bench 5-Speed 750mm Height 370W/230V

Model No. **GDM50B.V2**





THE TOOL COMPANY

PARTS INFORMATION

Pillar Drill Bench 5-Speed 750mm Height 370W/230V

Model No. GDM50B.V2

Item	Part No.	Description
1	GDM92B/01	Base
2	GDM92B/02	Bolt M10 X 25
3	GDM50BX/003	Column, (W/Base, D: 110) L: 570 D: 60
4	GDM92B/04	Rack Ring
5	GSM610.S	Grub Screw M6 X 10 (Single)
6	GDM92B/06	Rack
7	GDM92B/07	Table Arm Bracket, H: 75 W: 110 D: 60 (Square Slot)
8	SN8.S	Steel Nut M8 Zinc
9	GDM92B/09	Worm Gear
10	GDM92B/10	Gear
11	GDM92B/11	Shaft
12	GDM92B/12	Handle
14	GDM92B/14	Plug
15	GDM92B/15	Clamp Bolt
16	GDM92B/16	Table, Round (Bottom Fitting D: 17) W:250 D: 27
17	MSP514.S	Machine Screw Pan Head Phillips M5 X 14mm
18	FWM5.S	Flat Washer M5 Zinc
19	SCB1230.SB	Socket Cap Bolt M12 X 30mm Black
20	GDM92B/20	Chuck B16 3-16mm
21	GDM92B/21	Arbor
22	GDM92B/22	Spindle
23	B/6204-2RS	Bearing 6204-2rs
24	GDM92B/24	Spindle Sleeve
25	B/6201ZZ	Bearing 6201zz
26	RE231.V3-06	External Circlip 10.9mm ID.
27	GDM92B/27	Rubber Washer M40
28	GDM92B/28	Feed Shaft
29	GDM92B/29	Clamp Bolt
30	GDM92B/30	Scale Ring
31	GDM92B/31	Handle Body
32	GDM92B/32	Handle

Item	Part No.	Description
33	GDM92B/33	Knob, Plastic, Spherical, OD: 28mm, M8 Threaded Female Fitting
34	GDM92B/34	Headless Set Screw
36	GDM92B/36	Body
37	GDM92B/37	Hex.Key
38	GDM92B/38	Hex.Key
39	GSM812.S	Grub Screw M8 X 12
40	GDM92B/40	Slide Bar Bolt
41	GDM92B/41	Screw
42	GDM92B/42	Slide Bar
43	GDM50BX/043	Instruction Manual
44	GDM92B/44	Chuck Key, T-Shape, 8mm
45	GDM92B/45	Spring
46	GDM92B/46	Spring Seat
47	GDM92B/47	M12 x 1.5 Fine Pitch Half Nut
48	GDM92B/48	Plastic Jam Nut
49	GDM92B/49	Screw 6 x 1/2" Ab Pan Self Tap Supadrive Bzp
50	GDM92B/50	Switch (Front Mount With Emergency Stop)
51	GDM92B/51	Wire Clamp
52	MSP410.S	Machine Screw Pan Head Phillips M4 X 10mm
53	GDM92B/53	Motor Base
54	GDM92B/54	Motor (External 240v 50hz 370/550w)
55	SS830.S	Hex Head Set Screw M8 X 30 Zinc
56	FWM8.S	Flat Washer M8 Zinc
58	V/M30	V-Belt (Id-765) M30
59	GDM92B/50A	Switch Housing
60	GDM92B/60	Headless Set Screw 1/4" UNC X 3/8"
61	DPG99	Drill Press Guard Ø60mm
62	RE231.05	External Circlip 12.8mm ID.
63	B/6203ZZ	Bearing 6203ZZ



Note: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. See www.sealey.co.uk for the latest information.

Important: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person.



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PARTS INFORMATION

Pillar Drill Bench 5-Speed 750mm Height 370W/230V

Model No. GDM50B.V2

Item	Part No.	Description
64	GDM92B/64	Collar
65	GDM92B/65	Drive Sleeve
66	GDM50BX/066	Spindle Pulley
67	GDM92B/67	Left Hand Thread Pulley Half Nut M18 X 1.25mm Black
68	MSP612.S	Machine Screw Pan Head Phillips M6 X 12mm
69	FWM6.S	Flat Washer M6 Zinc
70	GDM92B/70	Pulley Cover
72	GDM50BX/072	Motor Pulley
73	GDM92B/07A	Table Arm, L: 150 W: 65 D: 35 (14mm & 12mm Bores)

Item	Part No.	Description
74	GDM92B/80	Pin
75	SN6.S	Steel Nut M6 Zinc
76	FWM10.S	Flat Washer M10 Zinc
78	GDM92B/15A	Table Bolt
79	GDM92B/79	Wedge
80	GDM92B.81	Holder For Micro Switch
81	GDM92B.82	Holder For Micro Switch
82	GDM92B.83	Phillips Bolt M6 X 12
--	SCB1230.SB	Socket Cap Bolt M12 x 30mm Black (Not Shown)



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