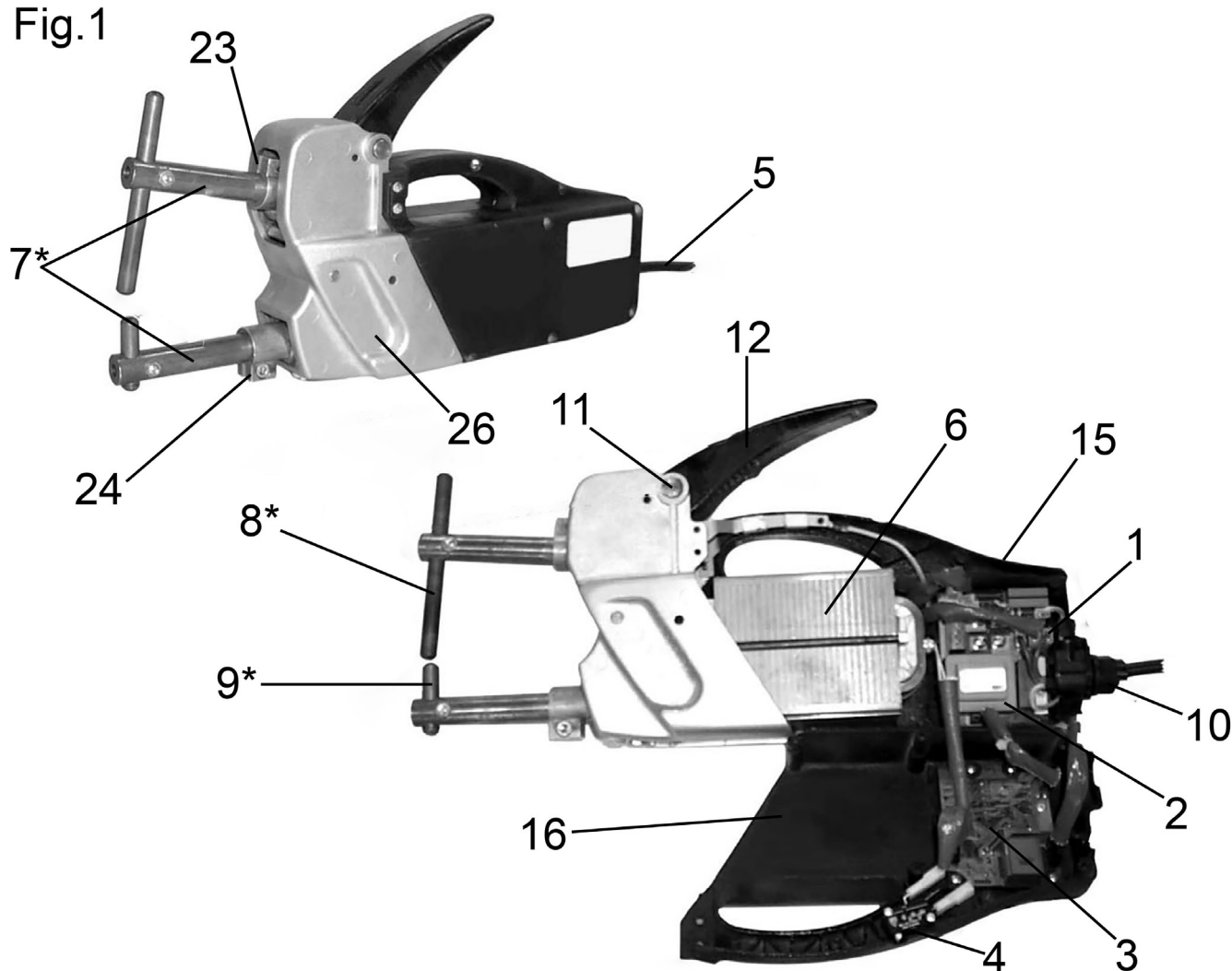


Fig.1



| Item | Part No. | Description |
|------|------------|---|
| 1 | 120/113585 | SCR |
| 2 | 120.980474 | PCB, Control Board, 90 x 70mm |
| 3 | 120.980469 | PCB, Control Board, 90 x 70mm |
| 4 | 120/122393 | Micro Switch For Spot Welders |
| 5 | MC3CX2.5 | Mains Cable Black, 3 Core, 2.5mm ² (Per Metre) |
| 6 | 120/169034 | Transformer |
| 7* | -- | See Fig. 2 |
| 8* | -- | See Fig. 2 |
| 9* | -- | See Fig. 2 |
| 10 | 120/990046 | Bushing & Nut, Cable |
| 11 | 120/482887 | Pin |
| 12 | 120/322512 | Handle Cover |
| 15 | 120.322510 | Right Side Cover |
| 16 | 120.322511 | Left Side Cover |

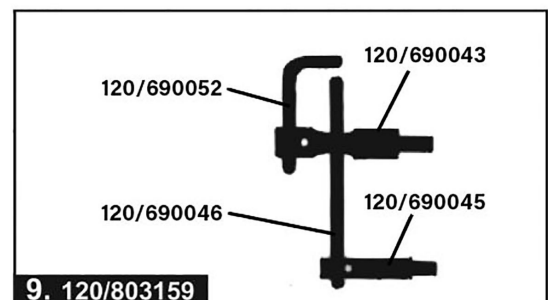
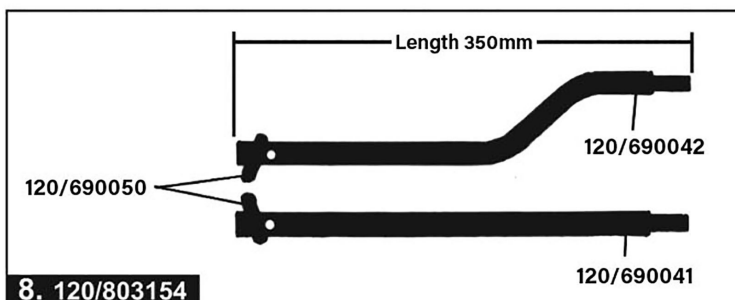
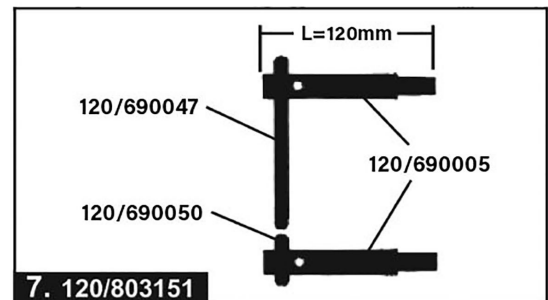
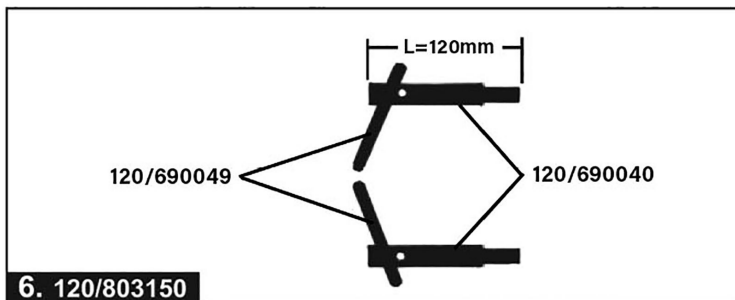
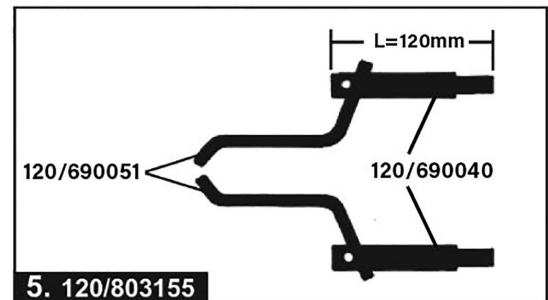
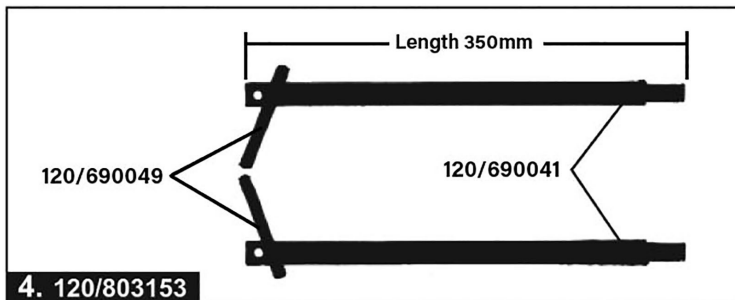
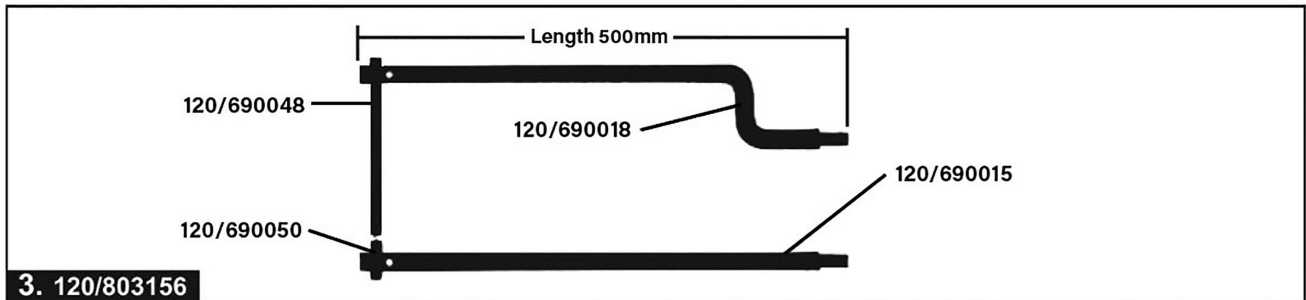
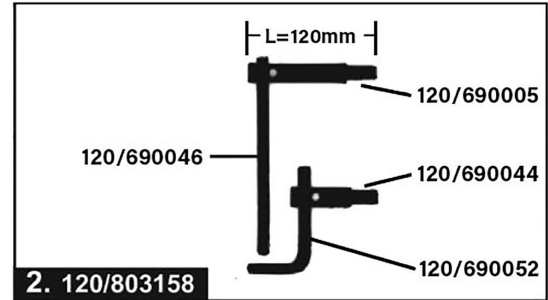
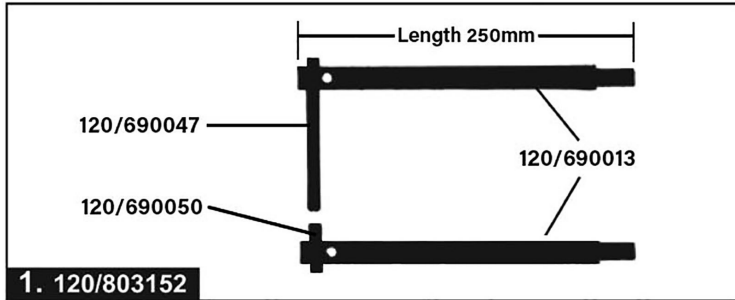
| Item | Part No. | Description |
|------|------------|---|
| 23 | 120/522020 | Upper Arm Clamp |
| 24 | 120/522023 | Lower Arm Clamp |
| 26 | 120.685009 | Aluminium Housing |
| -- | HHB1465.S | Hex Head Bolt M14 x 65mm (Not Shown) |
| -- | 120/232113 | Eye Bolt (Not Shown) |
| -- | 120.912514 | Label (Warning)(Not Shown) |
| -- | 120.912477 | Label (Model)(Not Shown) |
| -- | 120.912481 | Label (Safety)(Not Shown) |
| -- | 120.912379 | Label (Fuzzy Logic System)(Not Shown) |
| -- | 120/452096 | Trigger Return Spring Ø13.4mm (Not Shown) |
| -- | 120/322518 | White Indicator Bushing (Not Shown) |
| -- | 120/312114 | Repair Module Parts Kit (Not Shown) |
| -- | 120/312161 | Handle, Side (Not Shown) |
| -- | 120.120256 | Thermostat Cable (Not Shown) |

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. There may be alternative versions of this product, please contact us should you require this information.

IMPORTANT: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

Fig. 2



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TM

Parts Information: Spot Welder with Digital Timer Model No: SR123

| Item | Part No. | Description |
|------|------------|--|
| 1 | 120/803152 | Spot Welding Arms 250mm, Plain Electrode Holder (Please see Catalogue) |
| -- | 120/690047 | Electrode Straight 130mm (Please see Catalogue) |
| -- | 120/690013 | Electrode Holder Arm L=250mm |
| -- | 120/690050 | Electrode Straight 50mm (Please see Catalogue) |
| 2 | 120/803158 | Spot Welding Arms 120mm, Exterior Profiles (Please see Catalogue) |
| -- | 120/690046 | Electrode Straight 215mm (Please see Catalogue) |
| -- | 120/690052 | Electrode L 55 x 155mm (Please see Catalogue) |
| -- | 120/690044 | Electrode Holder |
| -- | 120/690005 | Electrode Holder Arm L=120mm |
| 3 | 120/803156 | Spot Welding Arms 500mm, Large Opening (Please see Catalogue) |
| -- | 120/690048 | Electrode Straight 195mm (Please see Catalogue) |
| -- | 120/690050 | Electrode Straight 50mm (Please see Catalogue) |
| -- | 120/690018 | Electrode Holder Arm L=500mm |
| -- | 120/690015 | Electrode Holder Arm L=500mm |
| 4 | 120/803153 | Spot Welding Arms 350mm, Inclined Electrode Holder (Please see Catalogue) |
| -- | 120/690049 | Electrode Straight 100mm (Please see Catalogue) |
| -- | 120/690041 | Electrode Holder Arm L=350mm |
| 5 | 120/803155 | Spot Welding Arms 120mm Pincer Electrode (Please see Catalogue) |

| Item | Part No. | Description |
|------|------------|--|
| -- | 120/690051 | Electrode Angled 70 x 100mm (Please see Catalogue) |
| -- | 120/690040 | Electrode Holder Arm L=120mm |
| 6 | 120/803150 | Spot Welding Arms 120mm, Inclined Electrode Holder (Please see Catalogue) |
| -- | 120/690049 | Electrode Straight 100mm (Please see Catalogue) |
| -- | 120/690040 | Electrode Holder Arm L=120mm |
| 7 | 120/803151 | Spot Welding Arms 130mm Plain Electrode Holder (Please see Catalogue) |
| -- | 120/690047 | Electrode Straight 130mm (Please see Catalogue) |
| -- | 120/690050 | Electrode Straight 50mm (Please see Catalogue) |
| -- | 120/690005 | Electrode Holder Arm L=120mm |
| 8 | 120/803154 | Spot Welding Arms 350mm, Curved Electrode Holder (Please see Catalogue) |
| -- | 120/690050 | Electrode Holder Arm L=350mm (Please see Catalogue) |
| -- | 120/690042 | Electrode Holder Arm L=350mm |
| -- | 120/690041 | Electrode Holder Arm L=350mm |
| 9 | 120/803159 | Spot Welding Arms 120mm, Interior Profiles (Please see Catalogue) |
| -- | 120/690052 | Electrode L 55 x 155mm (Please see Catalogue) |
| -- | 120/690046 | Electrode Straight 215mm (Please see Catalogue) |
| -- | 120/690043 | Electrode Holder |
| -- | 120/690045 | Electrode Holder |

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