



INSTRUCTIONS FOR  
**CVJ THREAD CHASER 8PC**  
MODEL NO: **VS715.V3**

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

**IMPORTANT:** PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.



Refer to Instructions



Wear Eye Protection



Wear Protective Clothing



Wear protective gloves



Wear safety footwear

## 1. SAFETY

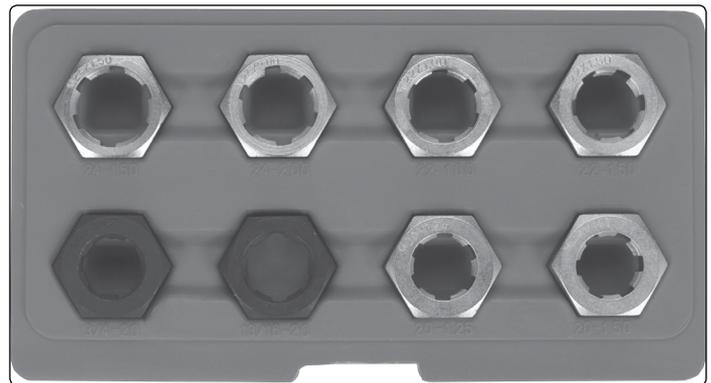
- WARNING!** Wear approved eye protection. Wear appropriate Personal Protective Equipment. A full range of Personal Protective Equipment is available from your Sealey dealer.
- WARNING!** Ensure that Health & Safety, Local Authority Regulations and general workshop practice Regulations are adhered to when using tools.
- DO NOT** use tools if damaged.
- Maintain tools to ensure that they are in an adequate condition for safe use and optimum performance.
- Ensure that a vehicle that has been raised by a jack is adequately supported. Use axle stands.
- Wear suitable clothing to avoid snagging. **DO NOT** wear jewellery. Tie back long hair.
- Account for all tools, parts and components being used. **DO NOT** leave these in or near the engine. Return tools to suitable storage after use.
- When not in use, store in a safe, dry childproof place.
- Keep children and unauthorised persons away from the work area.
- DO NOT** use air tools.
- WARNING!** *The warnings, conditions and instructions in this manual cannot cover all possible conditions and situations. The Operator/ User must apply caution and common sense (good practical sense).*

## 2. INTRODUCTION

A must have tool for every workshop. Repairs light damage to CV joint threads. Set contains sizes to fit the most common types of vehicle. Must be used with a light oil to lubricate thread. Supplied in storage case.

## 3. SPECIFICATION

Model No..... VS715  
Contents.....M20x1.25, M20x1.5, M22x1.0, M22x1.5,  
.....M24x1.5, M24x2mm, 3/4"x20UNEF, 13/16"x20UNEF



## 4. OPERATION

- 4.1. Provide appropriate lubrication while cutting threads.
- 4.2. Remove the wheel axle nut.
- 4.3. Choose the correct diameter and pitch thread chaser from the set.
- 4.4. Screw the thread chaser onto the axle spindle, ensure the thread chaser is the correct way around face towards the thread. Note: the face is the side without the embossed writing.
- 4.5. When chasing a thread, turn ½ turn clockwise, then ¼ turn anti-clockwise and so on, this will allow the swarf to flow into the grooves of the chaser.
- 4.6. Chase the entire thread in this manner.
- 4.7. When complete, remove the thread chaser.
- 4.8. Clean the axle thread and thread chaser to completely remove all traces of swarf.
- 4.9. Return chaser to storage box.

Parts support is available for this product. Please contact  
www.sealey.co.uk, email sales@sealey.co.uk or telephone 01284 757500



#### ENVIRONMENT PROTECTION

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.

**Note:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**Important:** No Liability is accepted for incorrect use of this product.

**Warranty:** Guarantee is 12 months from purchase date, proof of which is required for any claim.

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